

An In-depth look into the Bonding Process Variables for the Corrugator & Identifying Defects

The overall purpose of this course is to increase your understanding of the following:

1. The Corrugated bonding process
2. Factors and variables that impact bond performance from your corrugator
3. Determine proper heat settings including:
 - a. Proper bond windows while controlling warp
 - b. Running mismatched, lightweight and coated liners (Kemi)
 - c. Starch applicator lag speeds
 - d. Inlet paper temperatures for the doublebacker
 - e. An understanding of doublebacker zone temperatures and ballast or shoe loading for best combined board moisture and bond
 - f. What effect the doublebacker belt has and recent applications
 - g. How to deal with various board grades
 - h. How to read the board and understanding defects

How will participants benefit from attending this course?

Participants who attend this course will benefit by learning to increase their working knowledge of the Corrugator bonding process, maximize their runnability across all board combinations, and improve board quality.

Who should attend: Corrugator supervisors, Operators, Maintenance, and Quality.